

Pressure and temperature control Type KPS

		The KPS Series consists of a series of pressure and temperature controlled switches. In this series, special attention has been given to meeting demands for a high level of enclosure, robust and compact construction, and resistance to shock and vibration. For KPS pressure controls the position of the contacts depends on the pressure in the inlet connection and the set scale value. For KPS temperature controls the position of the contacts depends on the temperature of the sensor and the set scale value. The series covers most outdoor as well as indoor application requirements and is suitable for use in monitoring alarm and control systems in factories, diesel plants, compressors, power stations and on board ships.
Features	 A high level of enclosure Adjustable differential 	 Resistance to shock and vibration Available with all major marine approvals
	Robust and compact construction	
Approvals	CE-marked in accordance with: – LVD 2006/95/EC (EN 60947-1, EN 60947-4-1, EN 60947-5-1)	Underwriters Laboratories Inc., US-UL China Compulsory Certificate, CCC
Ship approvals	American Bureau of Shipping, ABS Det Norske Veritas, DNV Germanischer Lloyd, GL Registro Italiano Navale, RINA (KPS 43, KPS 45, KPS 47, KPS 76, KPS 77, KPS 79, KPS 80, KPS 81, KPS 83) Maritime Register of Shipping, RMRS	Nippon Kaiji Kyokai, NKK (KPS 31, KPS 33, KPS 35, KPS 37, KPS 39, KPS 43, KPS 45, KPS 47) China Classification Society, CCS Bureau Veritas, BV Korean Register of Shipping, KR (KPS 35, KPS 37, KPS 39, KPS 43, KPS 45, KPS 47) Lloyds Register of Shipping, LR

TEMPERATURE CONTROL

Technical data and ordering



KPS with rigid sensor



KPS with remote sensor



KPS with remote sensor and armoured capillary tube

When ordering, please state type and code number

Electrical connection

		Mech.							Code no.		
Туре	Setting range P _e	diff. adjust- able/ fixed	Max. sensor temp.	Su ler "/	itable ngth : Acces	e sen: see al sorie	sor so s″	Cap. tube length			
	[°C]	[°C]	[°C]		[m	m]		[m]		Q	
KPS 76	-10 - 30	3 – 10	80	65	75	110	160	2		060L311266	060L311366
KPS 77	20 - 60	3 – 14	130		75	_			060L311866	_	—
KPS 77	20 - 60	3 – 14	130	_	_	110	_	_	060L310066	_	—
KPS 77	20 – 60	3 – 14	130		_	_	160	_	060L313666		—
KPS 77	20 – 60	3 – 14	130	65	75	110	160	2	_	060L310166	060L310266
KPS 77	20 – 60	3 – 14	130	—	_	110	160	5	—	060L311966	060L312066
KPS 79	50 - 100	4 - 16	200	—	75	_	_	_	060L312166	—	—
KPS 79	50 - 100	4 - 16	200	_	_	110	_	_	060L310366	—	—
KPS 79	50 - 100	4 - 16	200	—	—	_	160	_	060L313766	_	_
KPS 79	50 - 100	4 – 16	200	65	75	110	160	2	—	060L310466	060L310566
KPS 79	50 - 100	4 - 16	200	_	_	110	160	5	_	060L312266	060L312366
KPS 79	50 - 100	4 – 16	200	_	_	110	160	8	—	060L312466	—
KPS 79	50 - 100	4 - 16	200	65	75	110	160	3	_	060L314366	_
KPS 80	70 – 120	4.5 – 18	220	_	75	—		—	060L312666	—	—
KPS 80	70 – 120	4.5 – 18	220	_		110		_	060L312766	_	_
KPS 80	70 – 120	4.5 – 18	220			—	160	—	060L313866	—	—
KPS 80	70 – 120	4.5 – 18	220	—	—	_	200	_	060L315766	—	_
KPS 80	70 – 120	4.5 – 18	220	65	75	110	160	2	—	060L312866	060L312966
KPS 80	70 – 120	4.5 – 18	220	65	75	110	160	3	—	060L315666	_
KPS 80	70 – 120	4.5 – 18	220	—	_	110	160	5	—	060L313066	060L313166
KPS 80	70 – 120	4.5 – 18	220	_	_	110	160	8	_	060L313266	_
KPS 81	60 - 150	5 – 25	250	65	75	110	160	2	_	060L310666	060L310766
KPS 81	60 - 150	5 – 25	250	_	_	110	160	5		060L313466	060L313566
KPS 81	60 - 150	5 – 25	250	_	_	110	160	8	—	060L311166	—
KPS 81	60 - 150	5 – 25	250	_	_	200	_		060L311066		_
KPS 83	100 - 200	6.5 – 30	300	65	75	110	160	2	_	060L310866	060L310966
KPS 83	100 - 200	18	300	65	75	110	160	2		060L313966 ¹⁾	_



KPS temperature controls are fitted with a Pg 13.5 screwed cable entry suitable for cables from 5 – 14 mm. Contact function is shown in fig. 11

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Technical data

Switch	Single pole changeover (SPDT)	Contact material: Gold-plated silver contact		
	Alternating current	Ohmic	10 A, 440 V, AC-1	
Contact load		Inductivo	6 A, 440 V, AC-3	
(when Au surface		inductive	4 A, 440 V, AC-15	
is burnt away)		Starting current	max. 50 A (locked rotor)	
	Direct current	12 W, 220 V, DC-13, see fig. 12		
Ambient temperature	nt temperature -40 – 70 °C			
Vibration resistance	Vibration-stable in the range 2 – 30 Hz, amplitude 1.1 mm og 30 – 300 Hz, 4 G.			
Enclosure	IP67 to EN 60529 / IEC 60529. The thermostat housing is enamelled pressure die cast aluminium (GID-AISI 12). The cover is fastened by four screws which are anchored to prevent loss. The enclosure can be sealed with fuse wire.			
Cable entry	Pg 13.5 for cable diameters from 5 – 14 mm.			
Identification The type designation and code no. of the unit is stamped in the side of the ho			stamped in the side of the housing.	

Turac	Scale accuracy	Snap point variation after 400 000 operations		
Types	[°C]	[°C]		
KPS 76	±3	max. drift 2		
KPS 77	±3	max. drift 2		
KPS 79	±3	max. drift 2		
KPS 80	±3	max. drift 2		
KPS 81	±6	max. drift 2		
KPS 83	±6	max. drift 2		

Direct current (d.c.) -load



Curve A: gives the maximum load.

Hatched area B:

Acceptable load for the gold plating of the contact.



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Dimensions [mm] and weights [kg]

KPS with remote sensor



Net weight:

ca 1.2 kg (incl. 2 m capillary tube)

KPS with rigid sensor



Sensor pocket length "A"	Sensor length "L"		
75	105		
110	138		
160	190		
200	230		

Net weight: ca 1.0 kg

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KPS with remote sensor and armoured capillary tube



Net weight: ca 1.4 kg (incl. 2 m capillary tube)

Sensor pockets for KPS temperature controls

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Accessories



Supplied without gland nut, gaskets and washer

	Brass sensor poc	ket	Steel 18/8 sensor pocket			
А	В	Cadana	A	В	Codo no	
[mm]	Thread	Code no.	[mm]	Thread	Code no.	
65	1/2 NPT	060L326566				
75	1/ ₂ NPT	060L326466	75	G 1/2 A	060L326766	
75	G 1/2 A	060L326266				
75	G ³/ ₈ A	060L326666				
75	G ¹ / ₂ A (ISO 228/1)	060L328166				
110	1/ ₂ NPT	060L328066	110	G 1/2 A	060L326866	
110	G 1/2 A	060L327166	110	1/2 NPT	060L327066	
110	G ¹ / ₂ A (ISO 228/1)	060L340666	_			
110	G ³ / ₄ A (ISO 228/1)	060L340366	_			
160	G 1/2 A	060L326366	160	G 1/2 A	060L326966	
200	G 1/2 A	060L320666				
200	G ¹ / ₂ A (ISO 228/1)	060L340866	_			
200	G ³ / ₄ A (ISO 228/1)	060L340266				
250	G 1/2 A	060L325466	_		_	
330	G 1/2 A	060L325566	_			
400	G 1/2 A	060L325666	_			

Part	Description	Code no.
Clamping band	For KPS thermostats with remote sensor (L = 392 mm)	017-420466
Heat-conductive compound (4.5 cm ² tube)	For KPS thermostats with sensor fitted in a sensor pocket. Compound for filling sensor pocket to improve heat transfer between pocket and sensor. Application range for compound: between pocket and sensor. Application range for compound: -20 – 150 °C, momentarily up to 220 °C.	041E0114
Gasket set	For KPS thermostats without armoured capillary tubes	060L327366
Gasket set	For KPS thermostats with armoured capillary tubes	060L036666





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Installation

Installation

Location of unit: KPS temperature controls are designed to withstand the shocks that occur, e.g. in ships, on compressors and in large machine installations. KPS temperature controls with remote sensor are fitted with a base of 3 mm steel plate for fixing to bulkheads, etc. KPS temperature controls with bulb sensor are self-supporting from the sensor pocket.

Resistance to media

Material specifications for sensor pockets:

Sensor pocket, brass

The tube is made of Ms 72 to DIN 17660, the threaded portion of So Ms 58Pb to DIN 17661.

Sensor pocket, stainless steel 18/8 Material designation 1.4305 to DIN 17440.

Sensor position

As far as possible the sensor should be positioned so that its longitudinal axis is at right angles to the direction of flow. The active part of the sensor is $ø13 \text{ mm} \times 50 \text{ mm}$ long on temperature controls with rigid sensors and 2 m capillary tube. The active length on the other thermostats is 70 mm (5 m and 8 m capillary tubes).

The medium

The fastest reaction is obtained from a medium having high specific heat and high thermal conductivity. It is therefore advantageous to use a medium that fulfills these conditions (provided there is a choice).

Flow velocity of the medium is also of significance. (The optimum flow velocity for liquids is about 0.3 m/s). For permissible media pressure see fig. 14.







Setting

When the thermostat cover is removed, and the locking screw (5, fig. 15) is loosened, the range can be set with the spindle (1) while at the same time the scale (2) is being read. In units having an adjustable differential, the spindle (3) can be used while the scale (4) is being read.

1. Range spindle

- 2. Range scale
- 3. Differential spindle
- 4. Differential scale

5. Locking screw



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Installation (continued)

Scale correction

The sensor on KPS temperature controls contains an adsorption charge. Therefore function is not affected whether the sensor is placed warmer or colder than the remaining part of the thermostatic element (bellows and capillary tube). However, such a charge is to some extent sensitive to changes in the temperature and bellows and capillary tube. Under normal conditions this is of no importance, but if the temperature control is to be used in extreme ambient temperatures there will be a scale deviation. The deviation can be compensated for as follows: Scale correction = $\mathbf{Z} \times \mathbf{a}$ Z can be found from fig. 4, while **a** is the correction factor from the table below.



Туре	Regulation range	Correction factor a for thermostats						
	[°C]	with rigid sensor	with 2 and 5 m cap. tube	with 8 m cap. tube				
KPS 76	-10 - 30		1.1	_				
KPS 77	20 - 60	1.0	1.4	—				
KPS 79	50 – 100	1.5	2.2	2.9				
KPS 80	70 – 120	1.7	2.4	3.1				
KPS 81	60 – 150		3.7	_				
KPS 83	100 – 200		6.2	_				

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Examples

Example 1

A diesel engine with cooling water temperature of 85 °C (normal). An alarm must be triggered if the cooling water temperature exceeds 95 °C. Choose a KPS 80 thermostat (range 70 – 120 °C). Main spindle setting: 95 °C. Differential spindle setting: 5 °C.

The required alarm function is obtained by connecting to thermostat terminals 1-4. After the system has been in operation, assess the operating differential and make a correction if necessary. Example 2

Find the necessary scale correction for a KPS 80 set at 95 °C in 50 °C ambient temperature. The relative scale setting **Z** can be calculated from the following formula:

Setting value-min. scale value

max. scale value-min. scale value ×100=%

Relative scale setting: $\frac{95-70}{120-70} \times 100=50\%$

Factor for scale deviation Z (fig. 4 page 15), $Z \approx 0.7$ Correction factor a (table under fig. 4 page 15) = 2.4 Scale correction = $\mathbf{Z} \times \mathbf{a} = 0.7 \times 2.4 = 1.7$ °C The KPS must be set at 95+1.7=96.7 °C

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